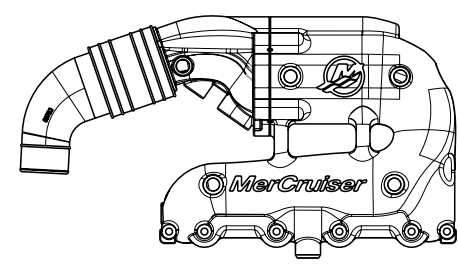
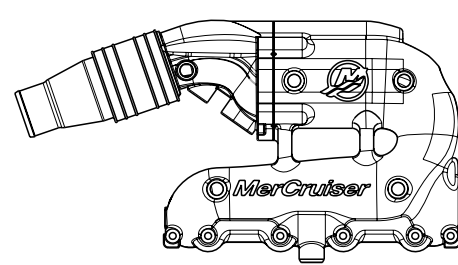
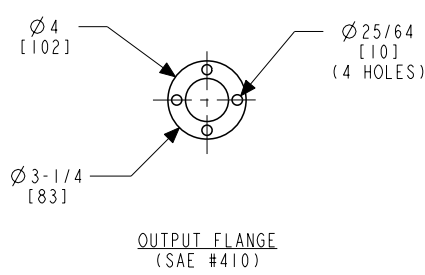


OPTIONAL INTERMEDIATE EXHAUST ELBOW



- NOTES:
- (1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
 - (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in. (381 mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
 - (3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
 - (4) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

8M2014854 INLINE EC SCORPION	REVISION	UNITS	SCALE	SHEETS	
	A	in (mm)	1" = 1' 25.4 mm = 305 mm	1 OF 5	

- NOTES:
 (1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
 (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in (381 mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
 (3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
 (4) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

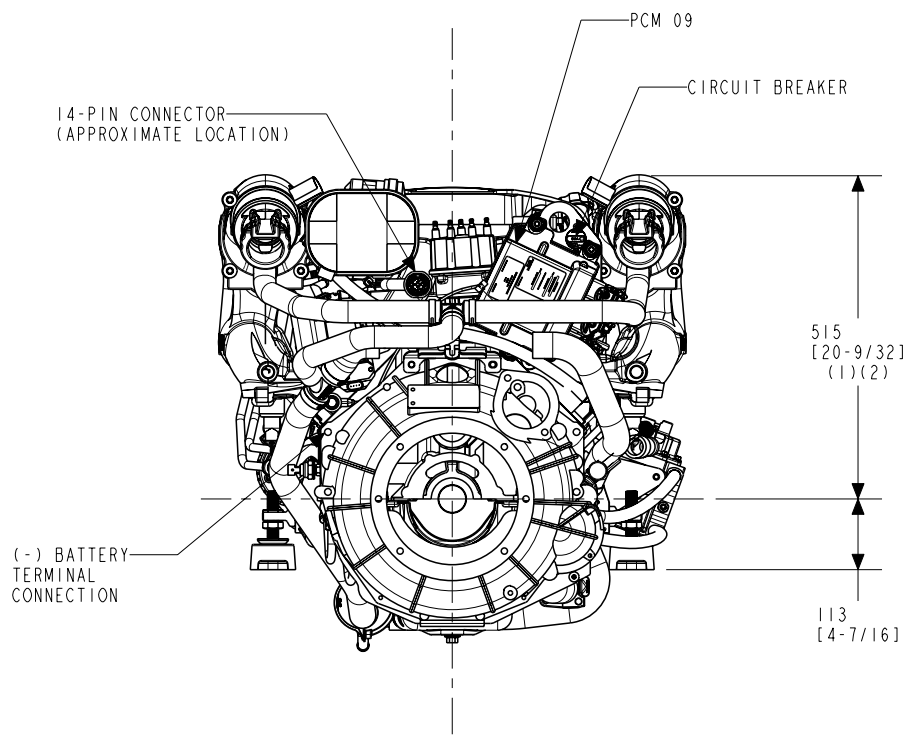
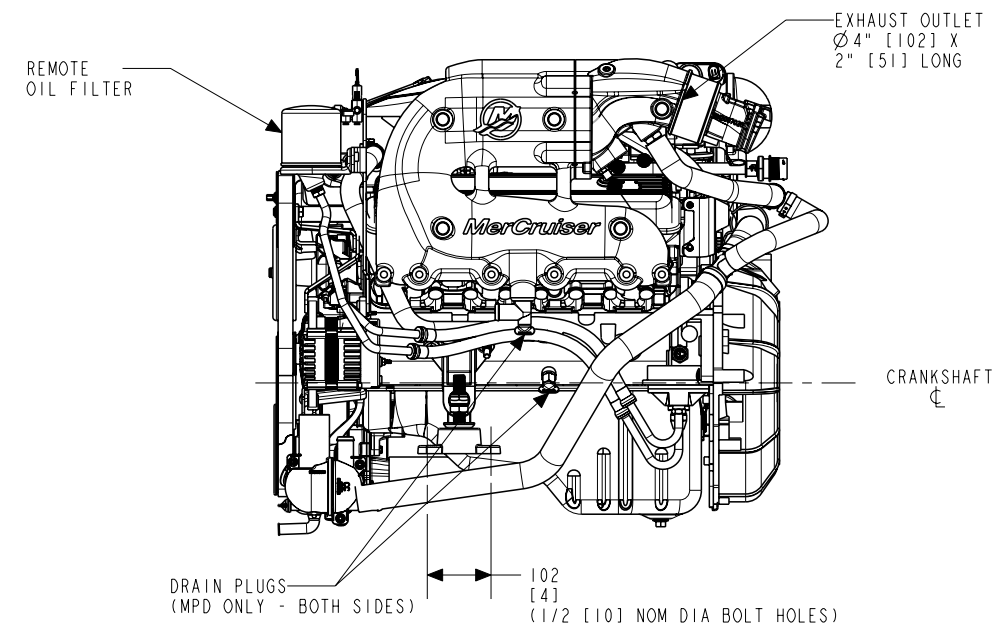
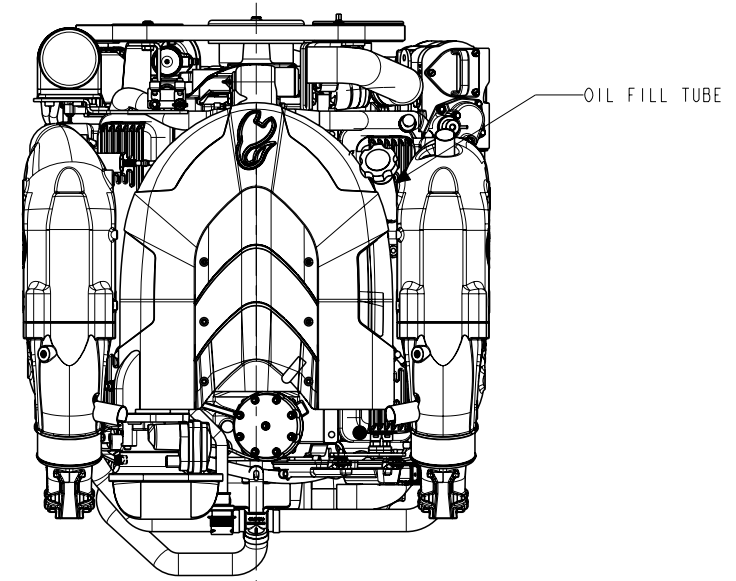
8M2014854
 INLINE EC SCORPION

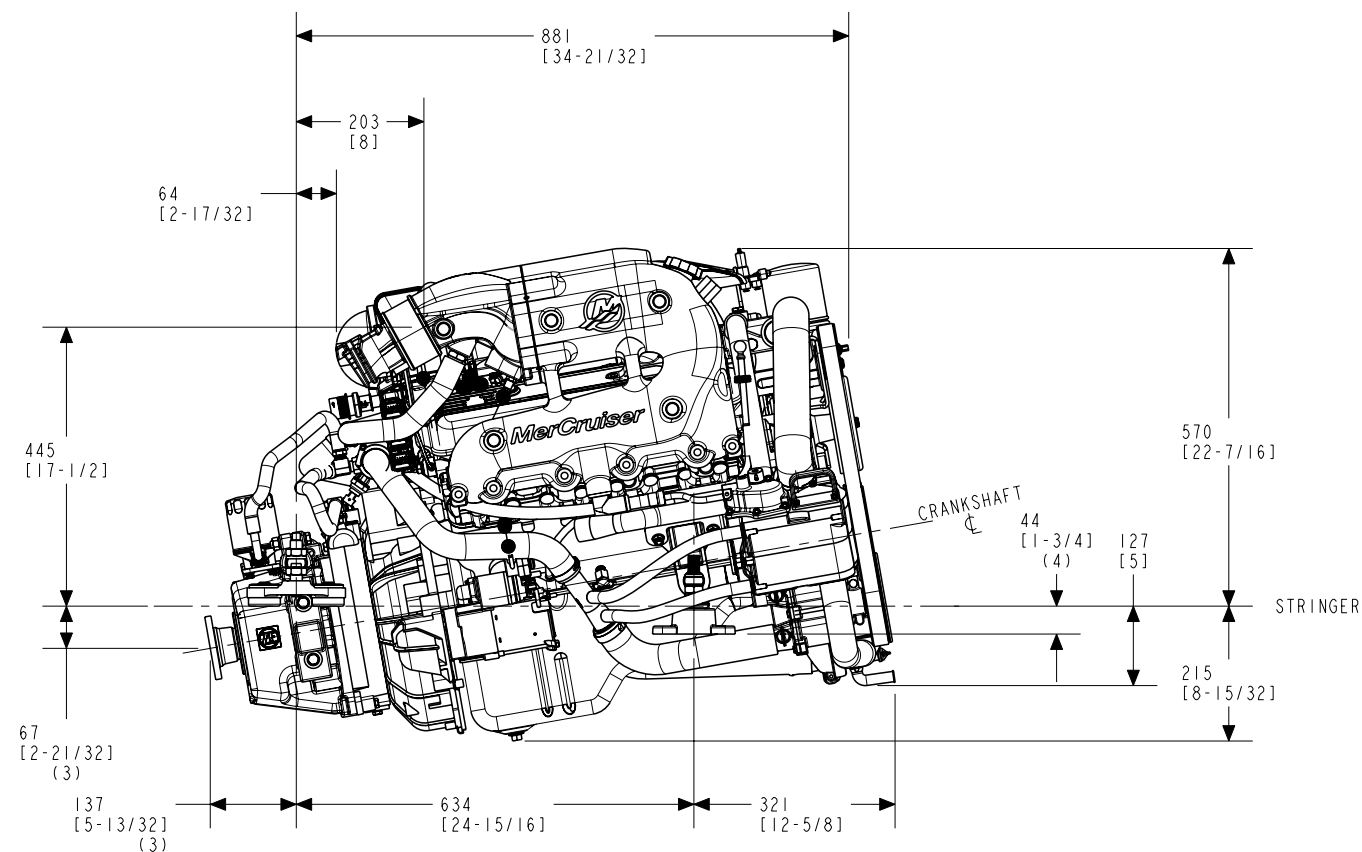
REVISION
A

UNITS
 in
 (mm)

SCALE
 1" = 1'
 25.4 mm = 305 mm

SHEETS
 2 OF 5

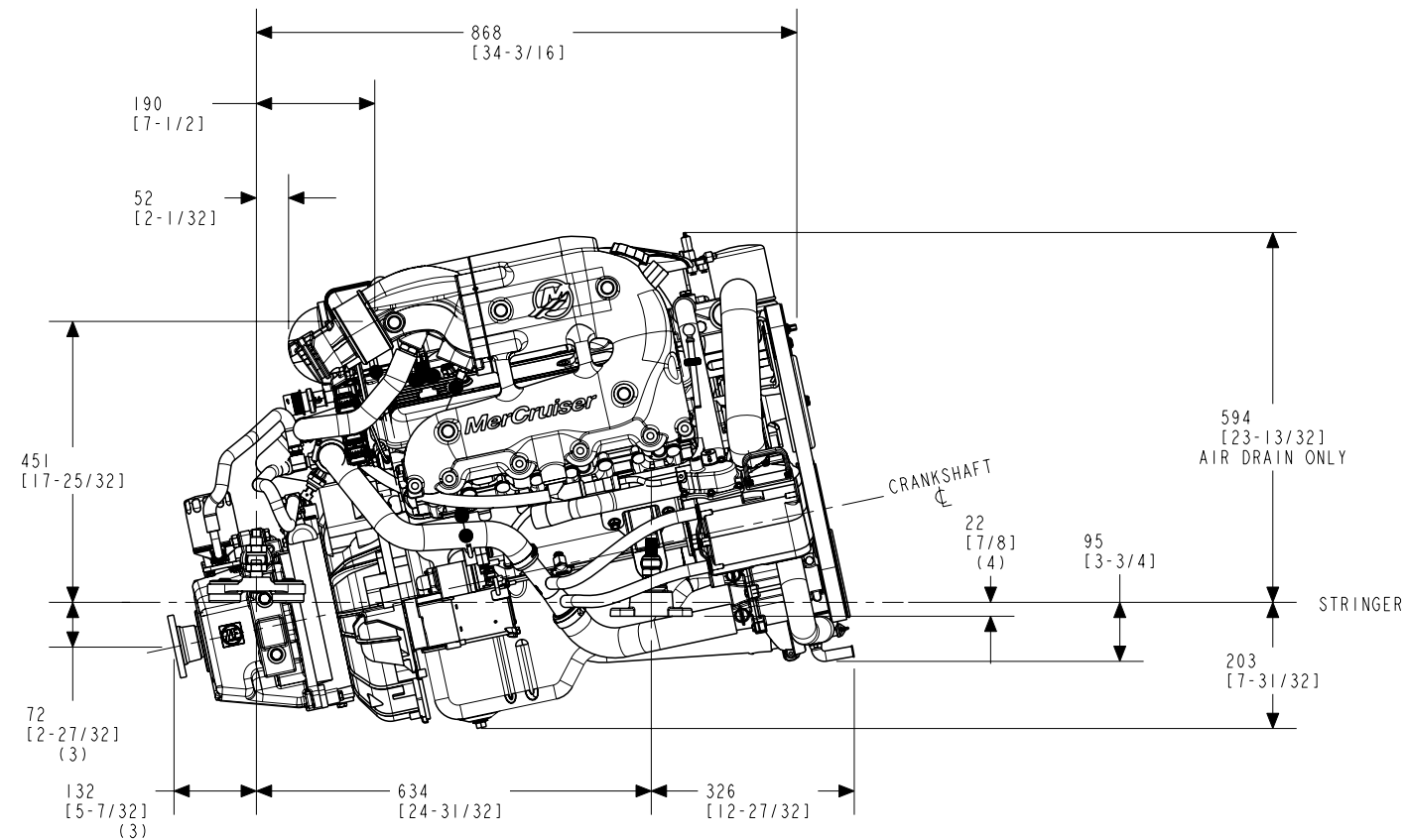




10° PROPSHAFT ANGLE SHOWN

- NOTES:
- (1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
 - (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in (381 mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
 - (3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
 - (4) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

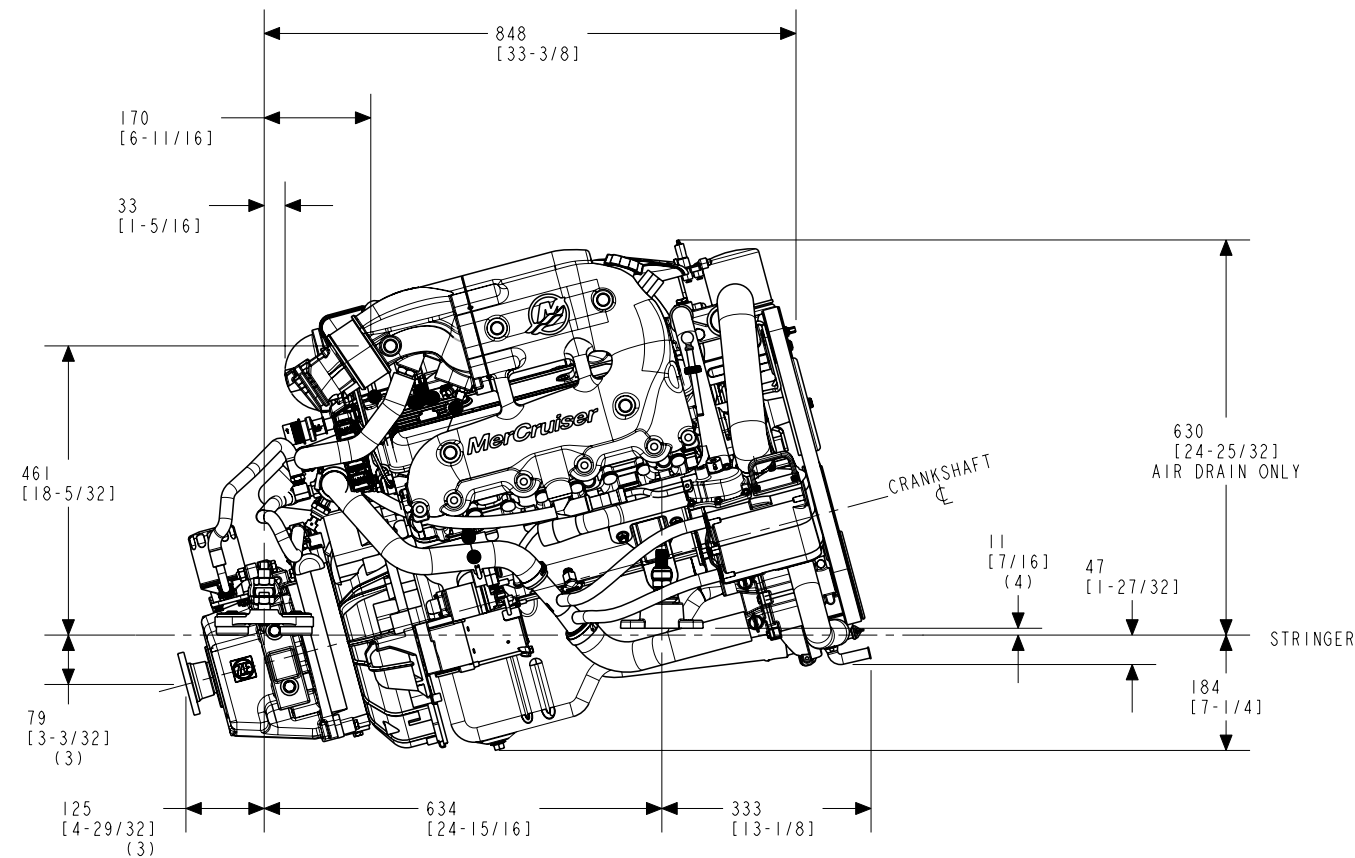
8M2014854 INLINE EC SCORPION	REVISION	UNITS	SCALE	SHEETS	
	A	mm (in)	1:12 25.4 mm = 305 mm 1" = 1"	3 of 5	



12° PROPSHAFT ANGLE SHOWN

- NOTES:
- (1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
 - (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in (381 mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
 - (3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
 - (4) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

8M2014854 INLINE EC SCORPION	REVISION	UNITS	SCALE	SHEETS	MERCURY MerCruiser
	A	mm (in)	1:12 25.4 mm = 305 mm 1" = 1"	4 of 5	



15° PROPSHAFT ANGLE SHOWN

NOTES:

- (1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in (381 mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
- (3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
- (4) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

8M2014854 INLINE EC SCORPION	REVISION	UNITS	SCALE	SHEETS	
	A	mm (in)	1:12 25.4 mm = 305 mm 1" = 1"	5 of 5	