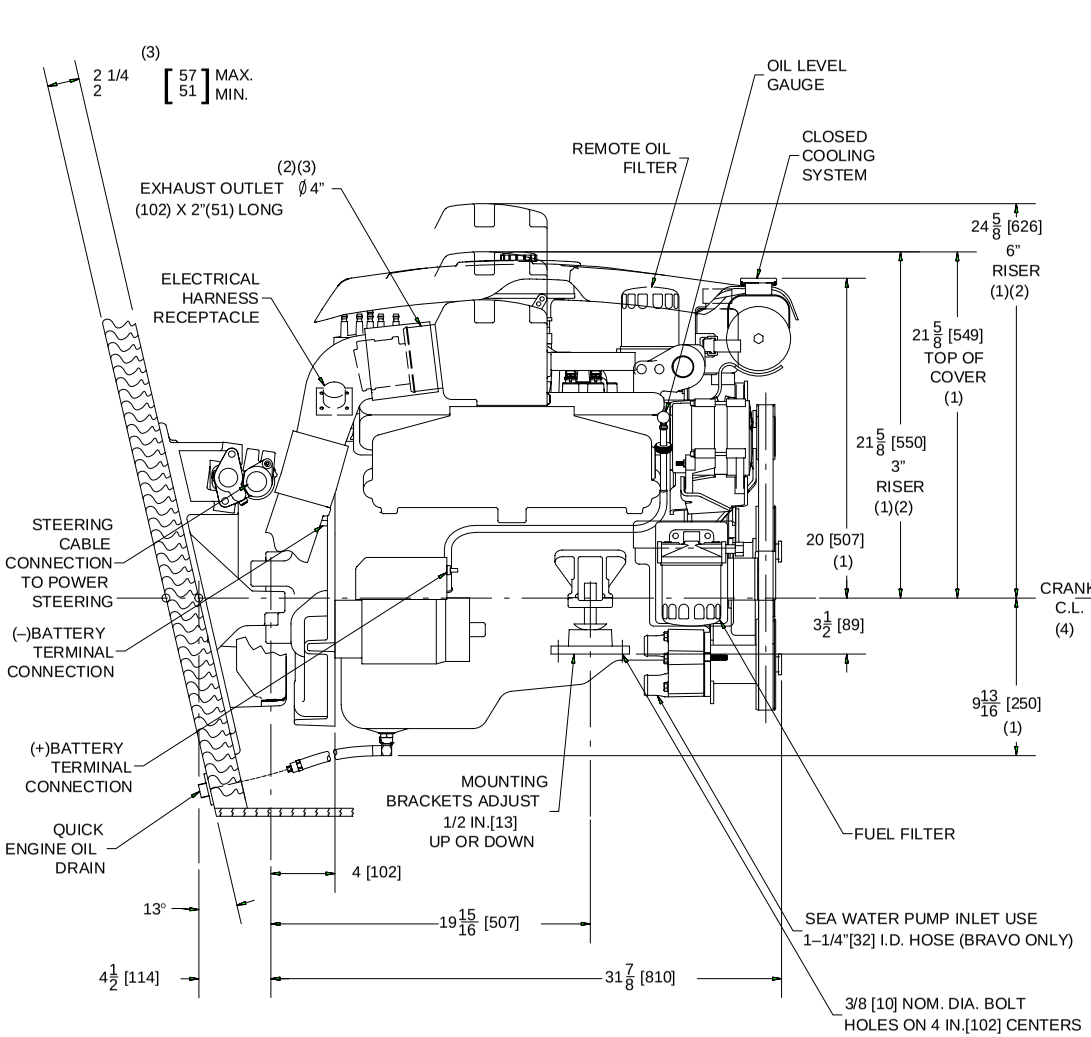

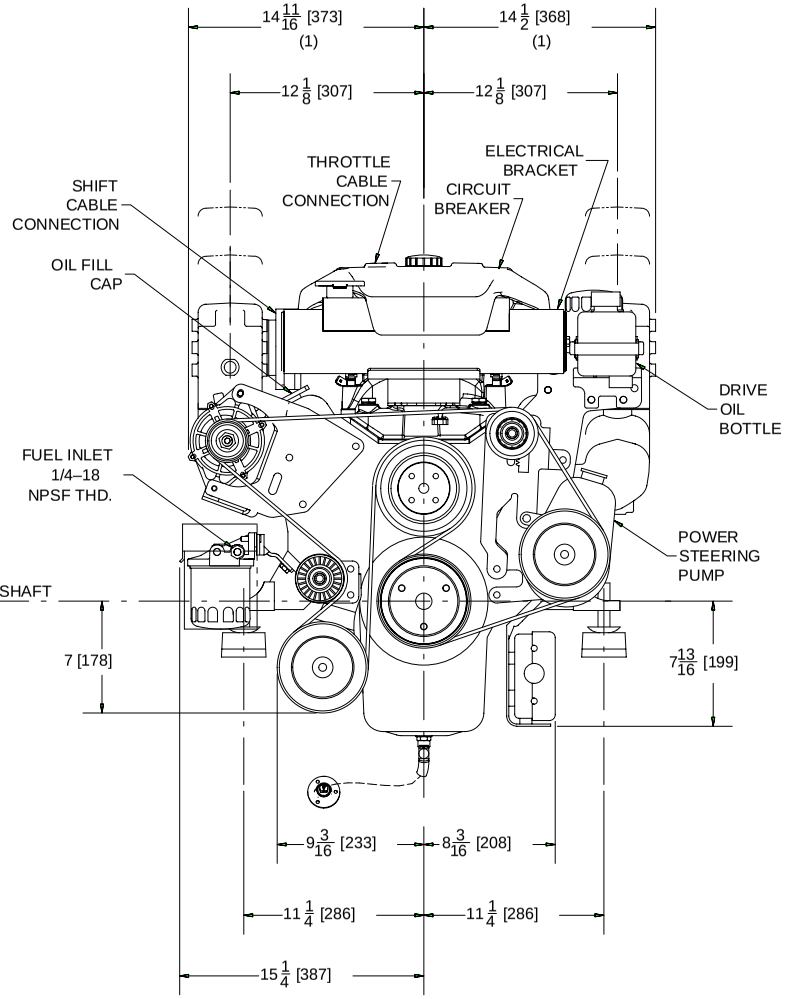

UNIT OF MEASURE	SCALE APROX.
in. (mm)	1" = 1' 25.4mm = 304mm

MCM 350 MAGNUM MPI HORIZON

NOTES:

(1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.

(2) SELECT THE APPROPRIATE EXHAUST RISE–HEIGHT TO MAINTAIN A MINIMUM OF 13 in. (330mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.

(3) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.

(4) REFER TO "TRANSOM CUTOUT" IN INSTALLATION MANUAL TO FIND CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.

(5) NUMBERS INSIDE BRACKETS "[]" ARE IN MILLIMETERS.