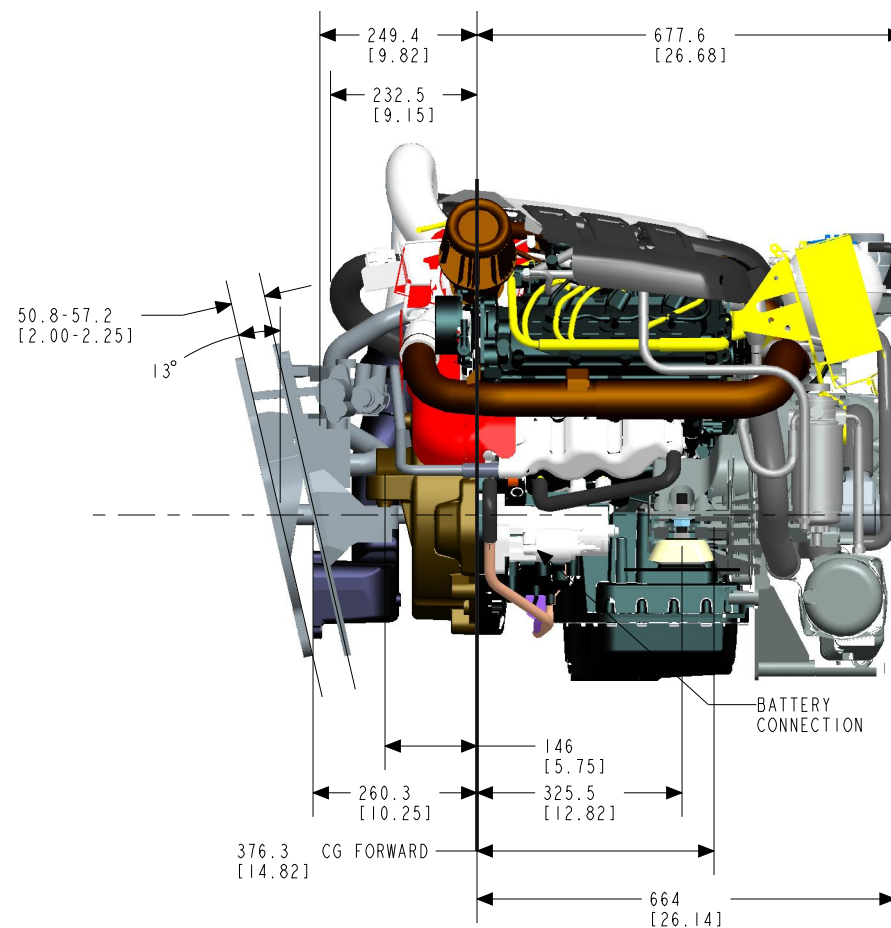
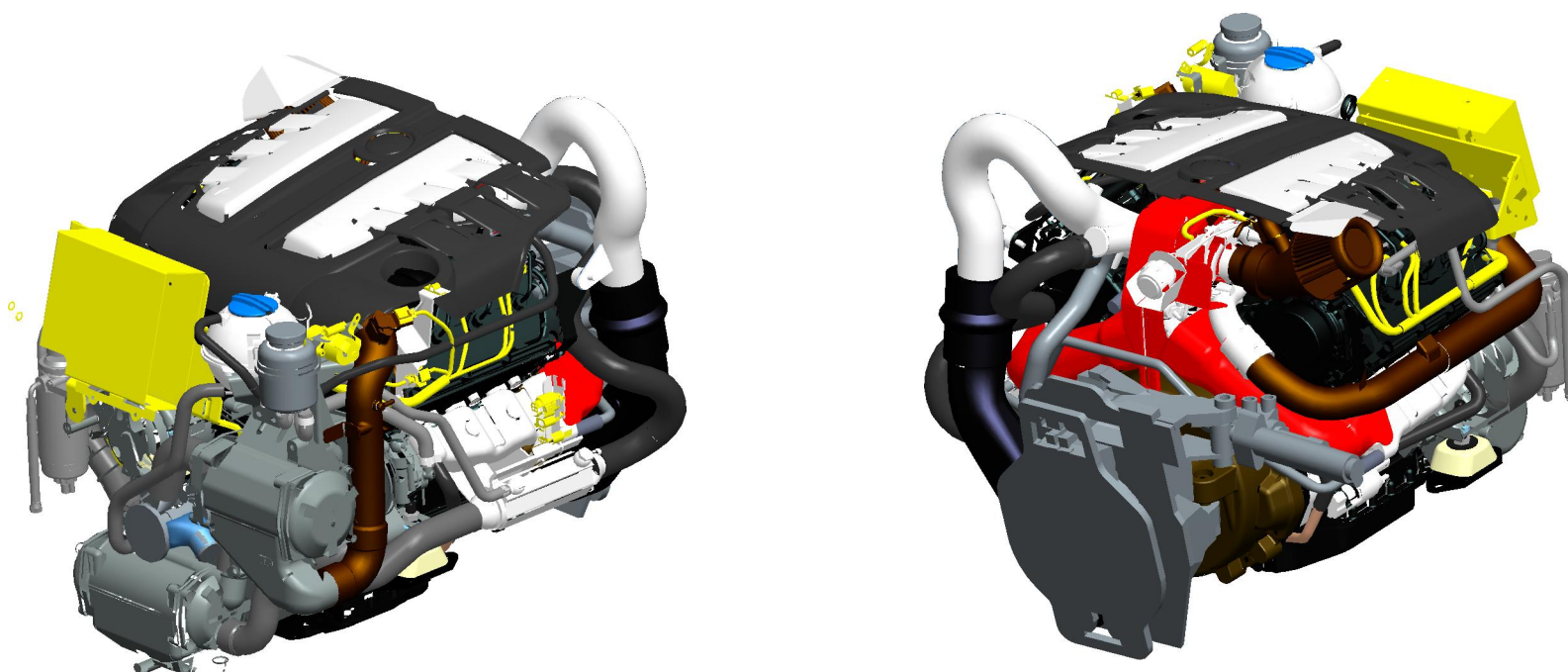
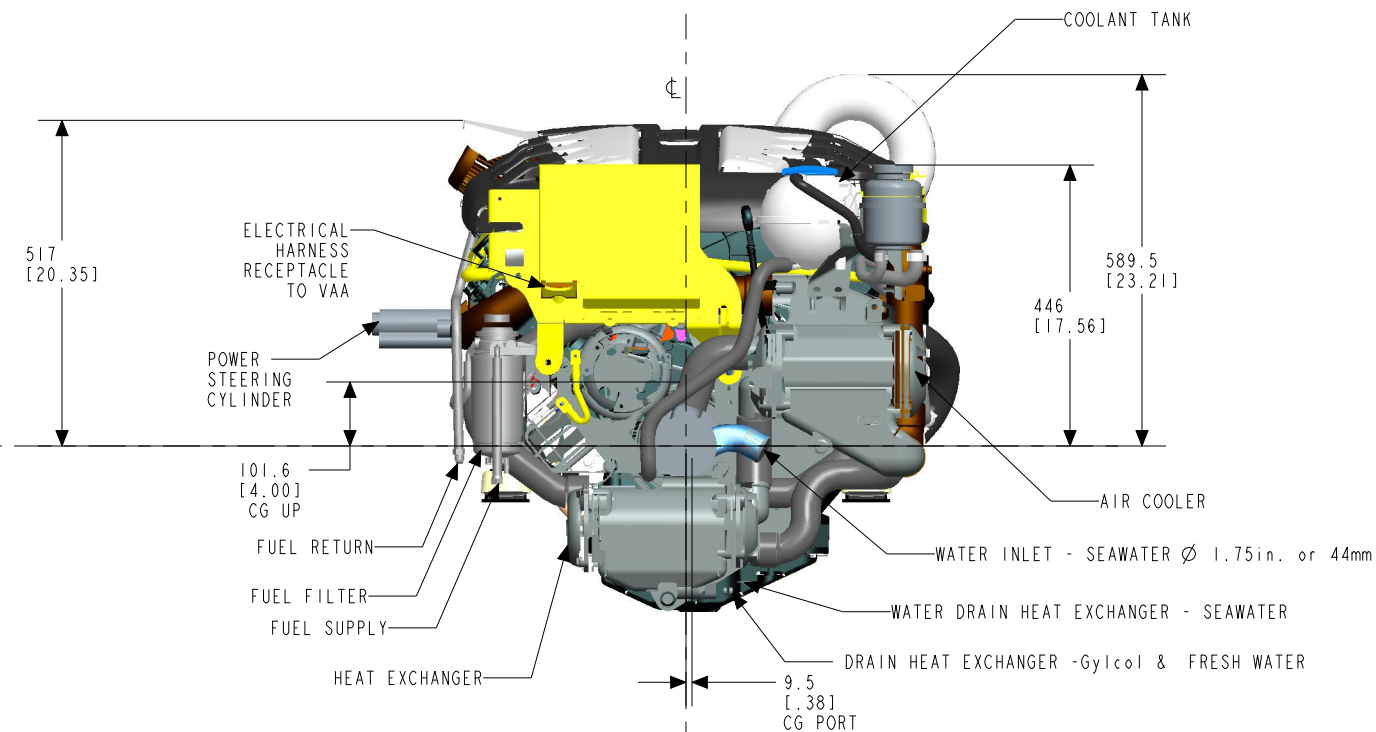


BACK OF BLOCK

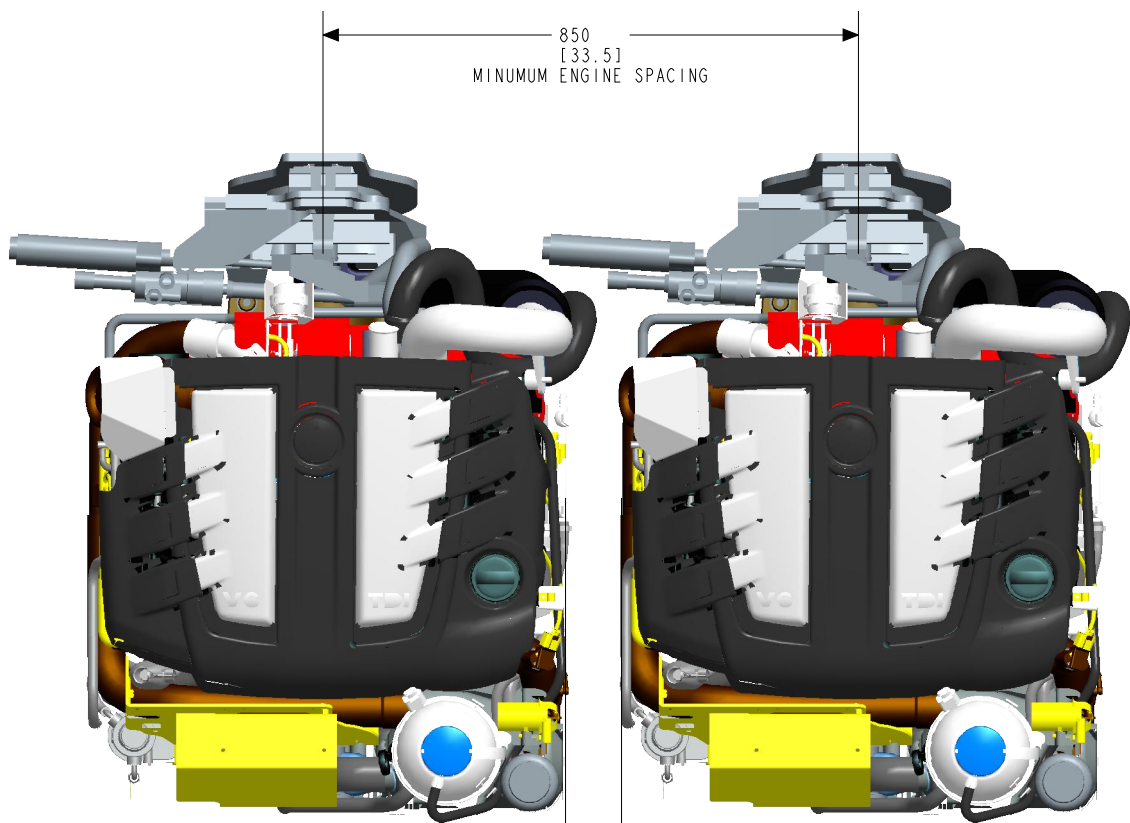


CRANKSHAFT
(3)



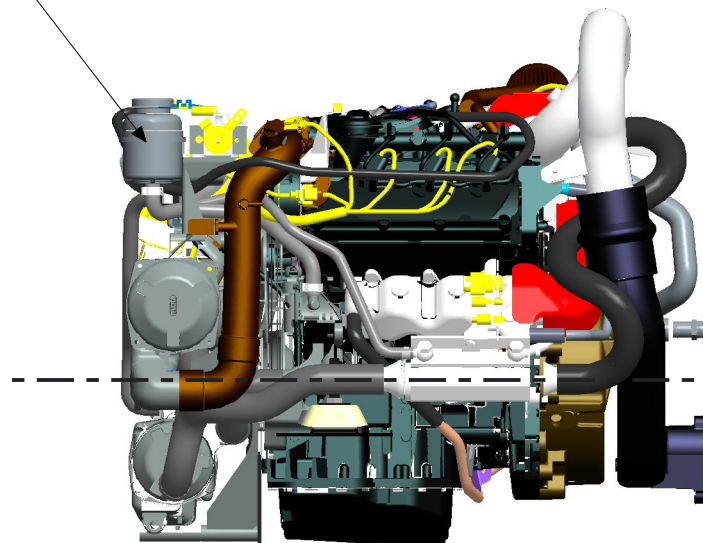
- NOTES:
- (1) REFER TO THE APPLICATION MANUAL FOR COMPLETE PRODUCT INSTALLATION REQUIREMENTS.
 - (2) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
 - (3) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3 mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.
 - (4) REFER TO "TRANSOM CUTOUT" IN THE INSTALLATION MANUAL TO FIND THE CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.

TDI_P1_V6_BRAVO	REVISION	UNITS	SCALE	SHEETS	MERCURY
	A	mm (in)	1:12 25.4 mm = 305 mm 1" = 1'	1 OF 2	

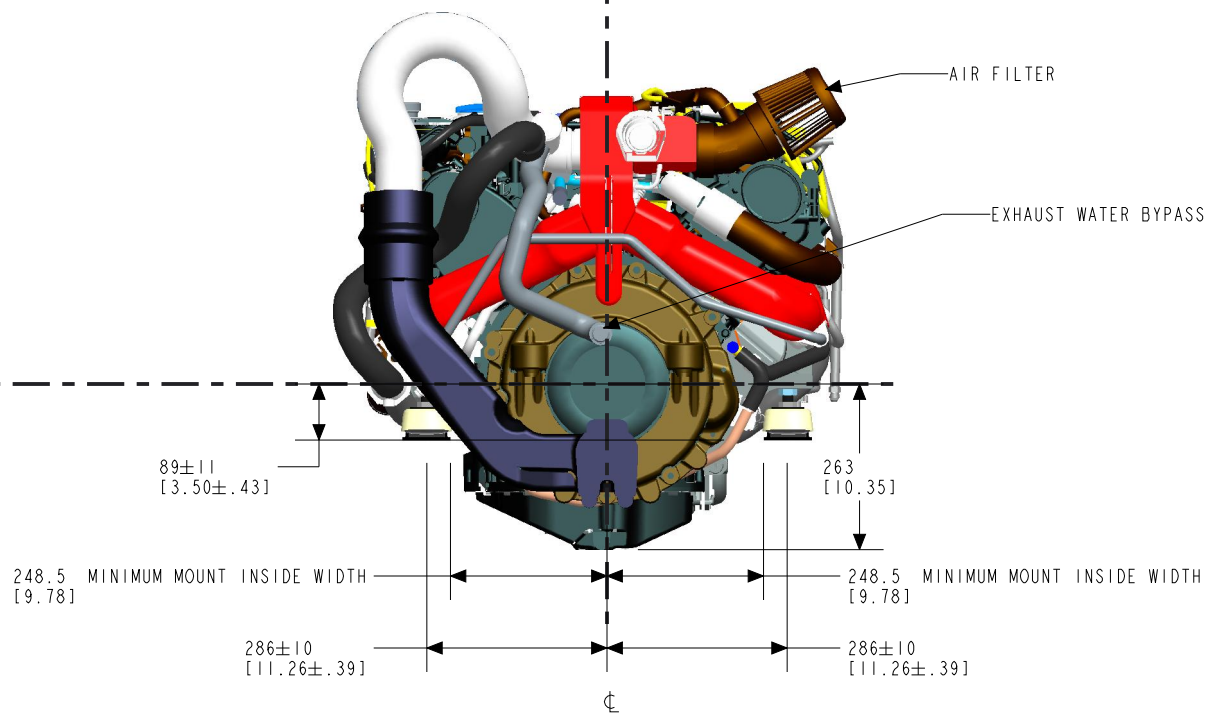
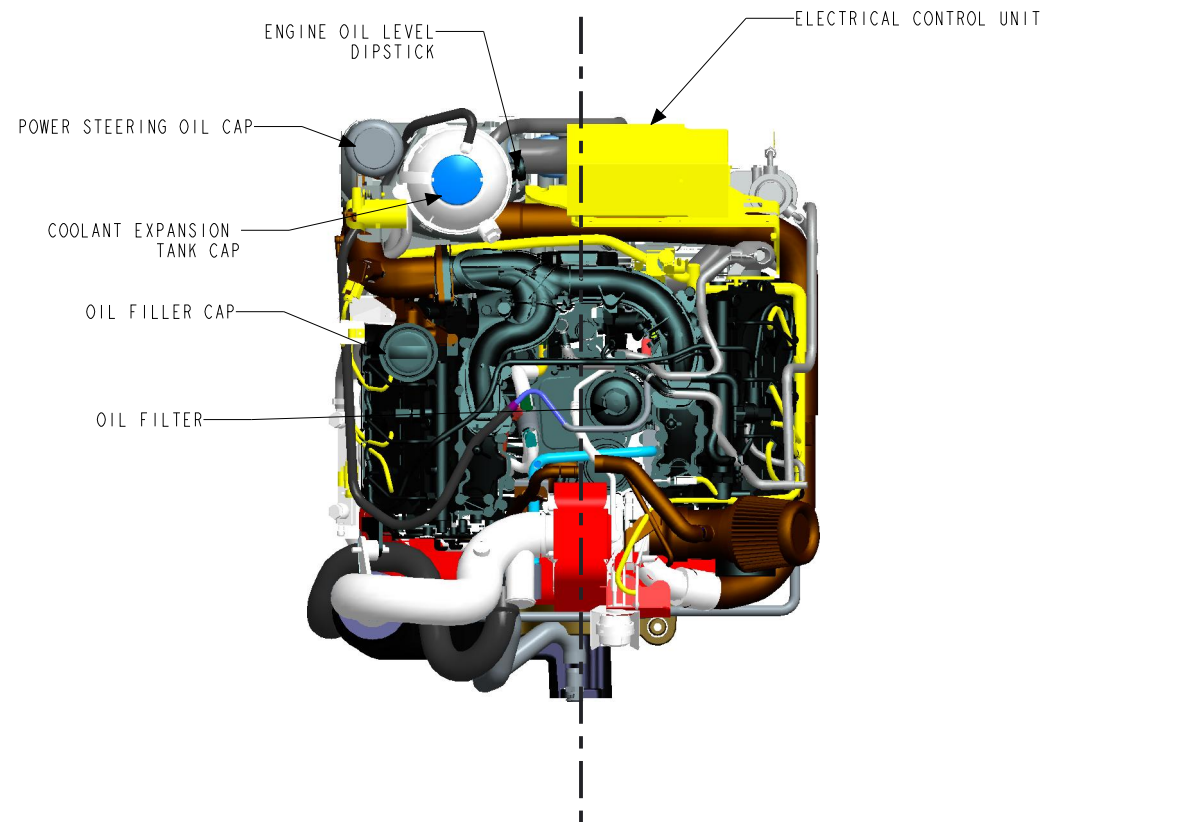


88.9
[3.50]
STARTER REMOVAL
CLEARANCE

POWER STEERING
RESERVOIR



CRANKSHAFT
CL



* VIEWS ARE WITH ENGINE COVER REMOVED

NOTES:
(1) REFER TO THE APPLICATION MANUAL FOR COMPLETE PRODUCT INSTALLATION REQUIREMENTS.
(2) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
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REVISION	UNITS	SCALE	SHEETS	
TDI_P1_V6_BRAVO	A	mm (in)	1:12 25.4 mm = 305 mm 1" = 1'	