



UNIT OF MEASURE in. [mm]	SCALE 1" = 1' 25.4mm = 304mm
-----------------------------	------------------------------------

**864785 SHEET 4 OF 4**  
**8.1S WITH ZF/HURTH 630A DOWN ANGLE TRANSMISSION.**

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.
- (3) MINIMUM ANGLE OF EXHAUST DROP 11° (2-5/16 in./ft.) WITH BOAT IN WATER AT REST.
- (4) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.