NOTES:
1. DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
2. SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 15 in. (381 mm)
   RATED LOAD.
3. DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT
   FLANGE FACE.
4. DIMENSIONS TO SEA WATER PUMP INLET.
5. BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.

EXHAUST OUTLET
Ø4 (102) x 2-1/2 (64) LONG
(2) (3)

REMOTE OIL FILTER

ELECTRICAL BRACKET & CIRCUIT BREAKER

ELECTRICAL HARNESS RECEPTACLE

OIL GAUGE MAY BE USED ON EITHER SIDE OF ENGINE

1-1 BATTERY TERMINAL CONNECTION

WATER DRAIN (PORT)

23-5/16 (591)
MOUNTING BRACKETS ADJUST
1/2 in. (13 mm)
UP OR DOWN

21-15/16 [557]
(1) (2)

23-15/16 [607]
WITH 2° EXTEND. ELBOW
(1) (2)

27-15/16 [709]
WITH 6° RISER
(1) (2)

4 (102)
1/2 in. (13) NOM DIA BOLT HOLES

CRANKSHAFT
10° PROPSHAFT ANGLE SHOWN

**NOTICE:** REAR TRANSMISSION MOUNTS ARE ASSEMBLED IN UPPER MOUNT LOCATION.

2:1 TRANSMISSIONS USE BOTTOM MOUNT LOCATIONS. ALL OTHERS USE UPPER MOUNT LOCATIONS.

IF YOU ARE USING A 2:1 RATIO, OFFSET ALL DIMENSIONS THAT REFER TO MOUNT BOTTOM BY 1.28 INCHES.

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**NOTES:**
(1) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
(2) SEE THE INSTALLATION MANUAL FOR EXHAUST SPECIFICATIONS.
(3) DIMENSIONS APPLY TO POINT OF INTERSECTION OF OUTPUT SHAFT CENTERLINE AND OUTPUT FLANGE FACE.
(4) DIMENSIONS TO SEA WATER PUMP INLET.
(5) BASE OF MOUNT TO BE PARALLEL TO STRINGER. MOUNTS SHOWN AT CENTER OF ADJUSTMENT.
**NOTICE:** Rear transmission mounts are assembled in upper mount location.

2.7:1 transmissions use bottom mount locations. All others use upper mount locations.

If you are using a 2.7:1 ratio, offset all dimensions that refer to mount bottom by 1.28 inches.