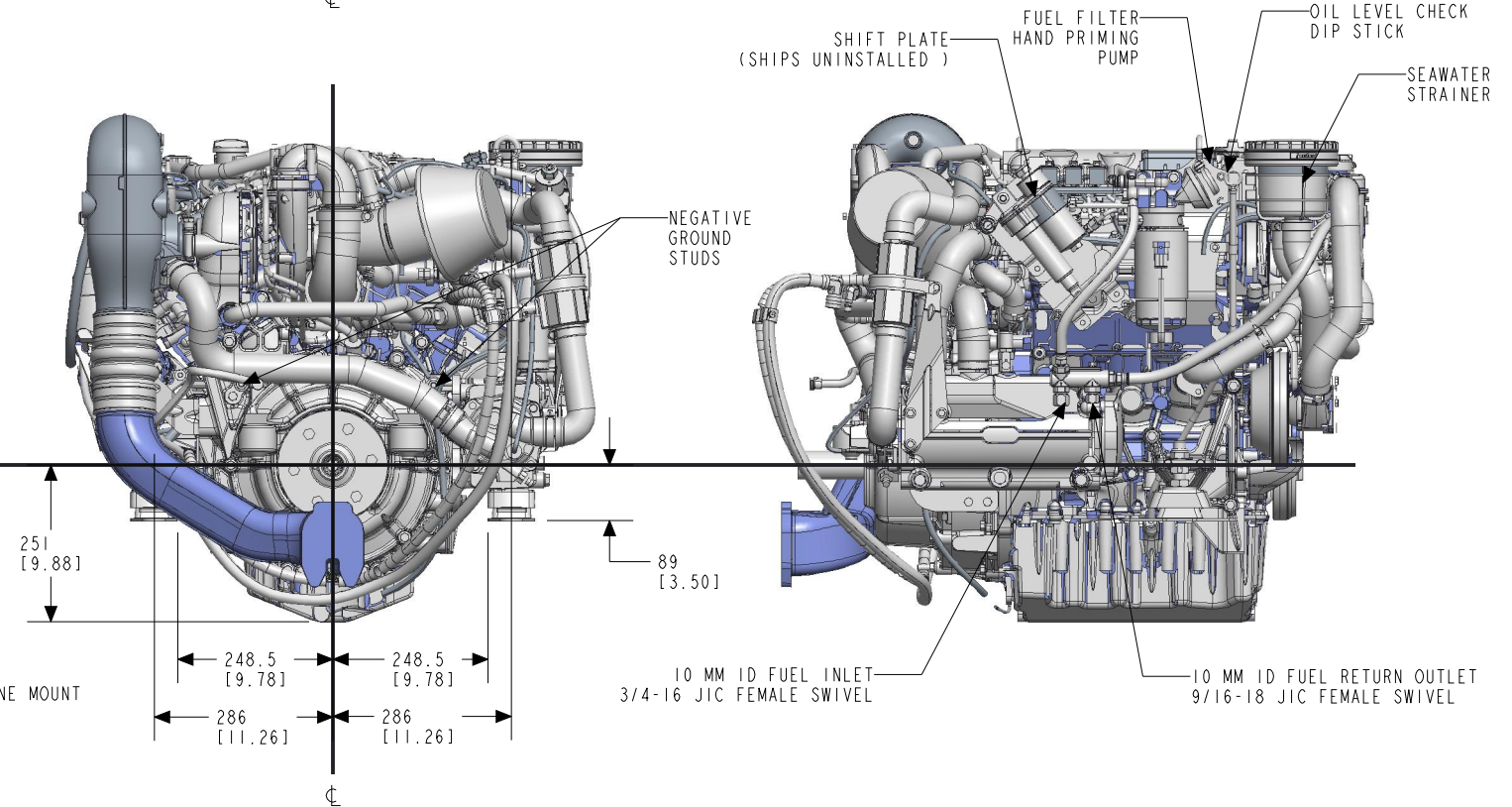
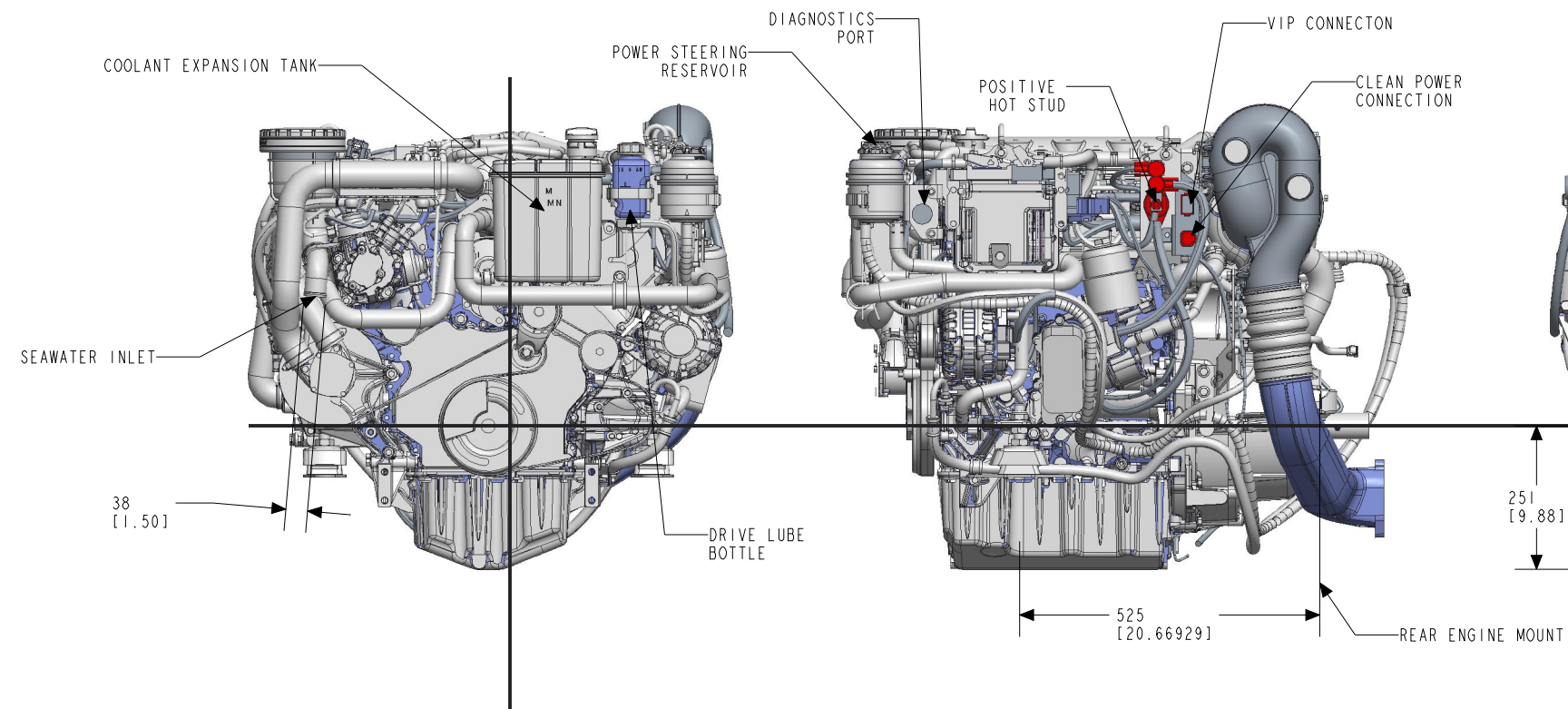
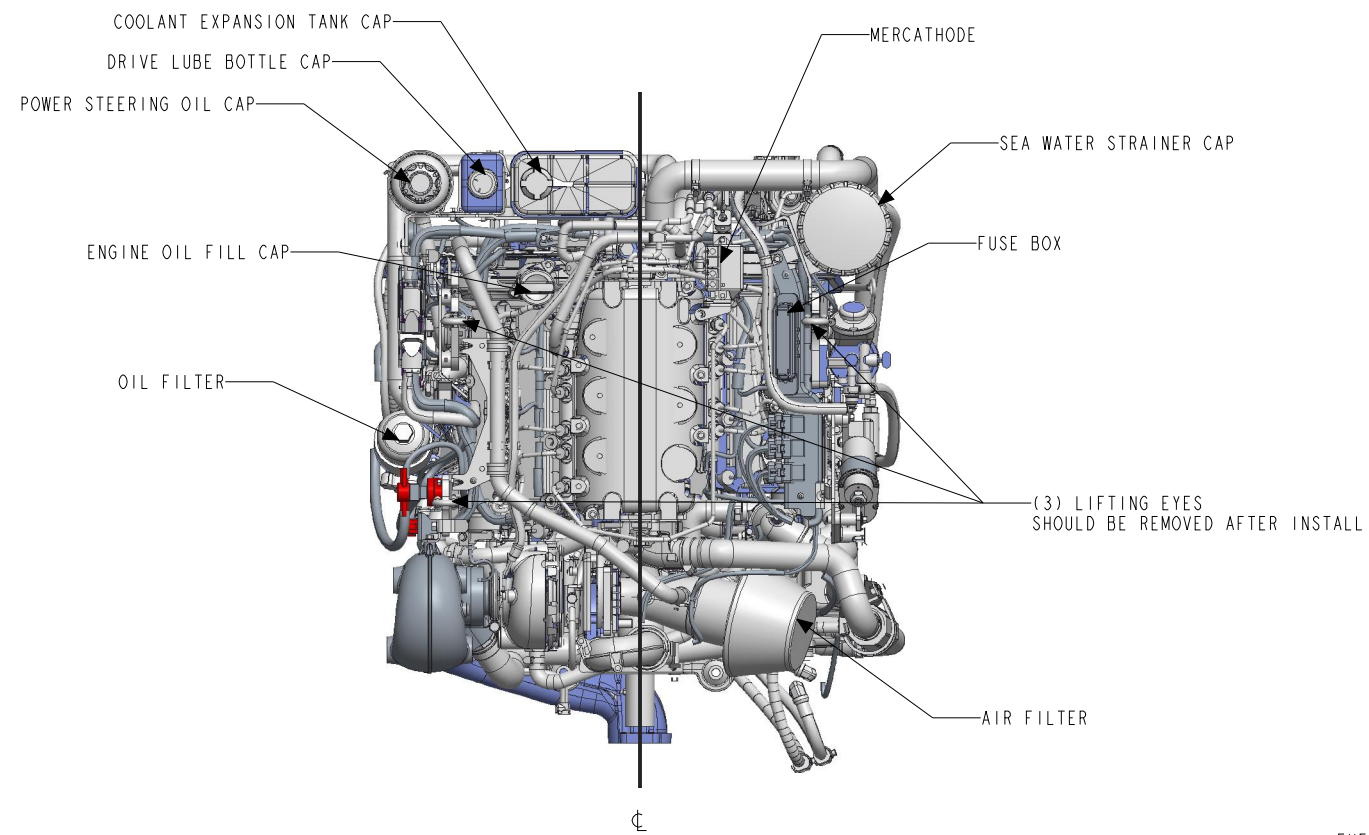
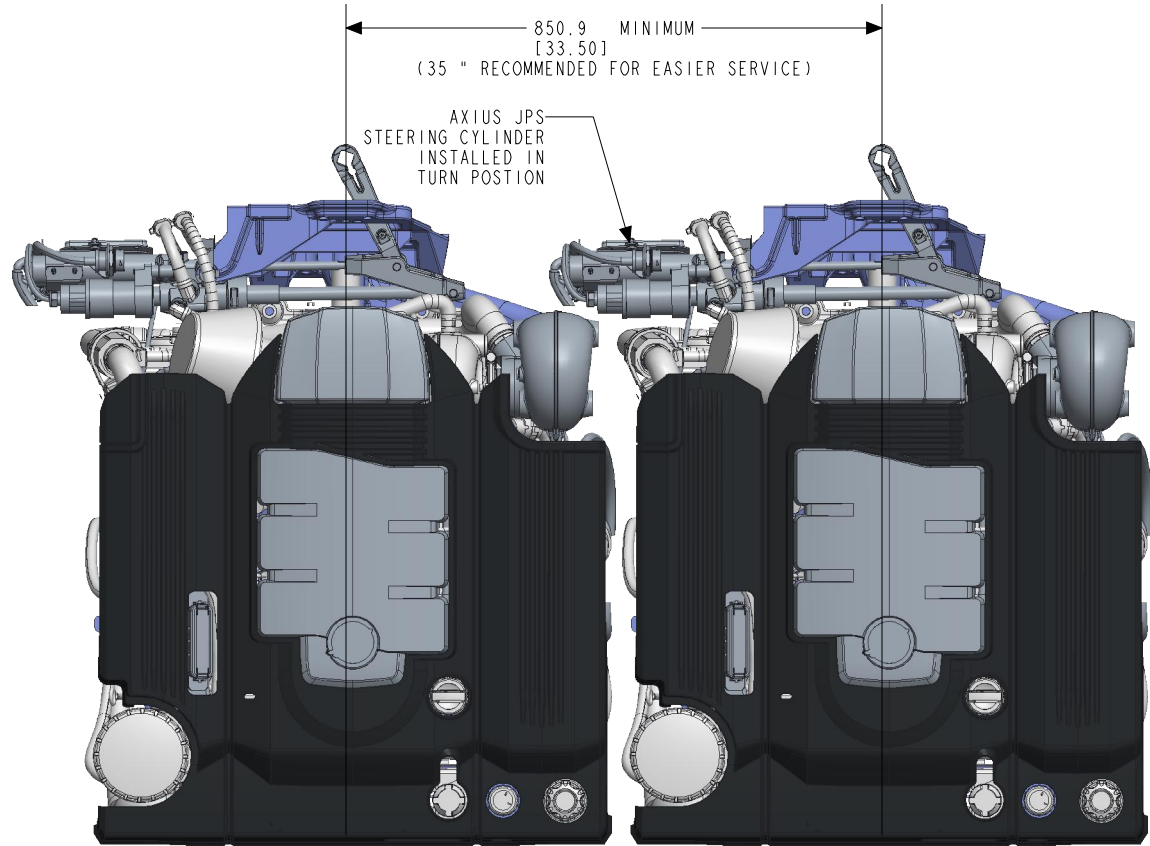


NOTES:					
(1) REFER TO THE APPLICATION MANUAL FOR COMPLETE PRODUCT INSTALLATION REQUIREMENTS.					
(2) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.					
(3) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3 mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.					
(4) REFER TO "TRANSOM CUTOUT" IN THE INSTALLATION MANUAL TO FIND THE CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.					
V3-DIESEL_V6_BRAVO	REVISION	UNITS	SCALE	SHEETS	
A		mm (in)	25.4 mm = 305 mm 1" = 1'	1 OF 3	





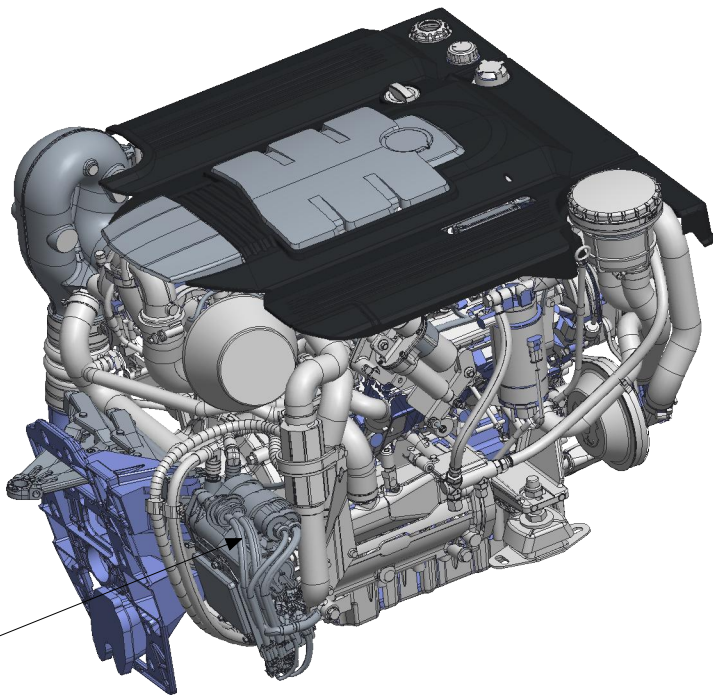
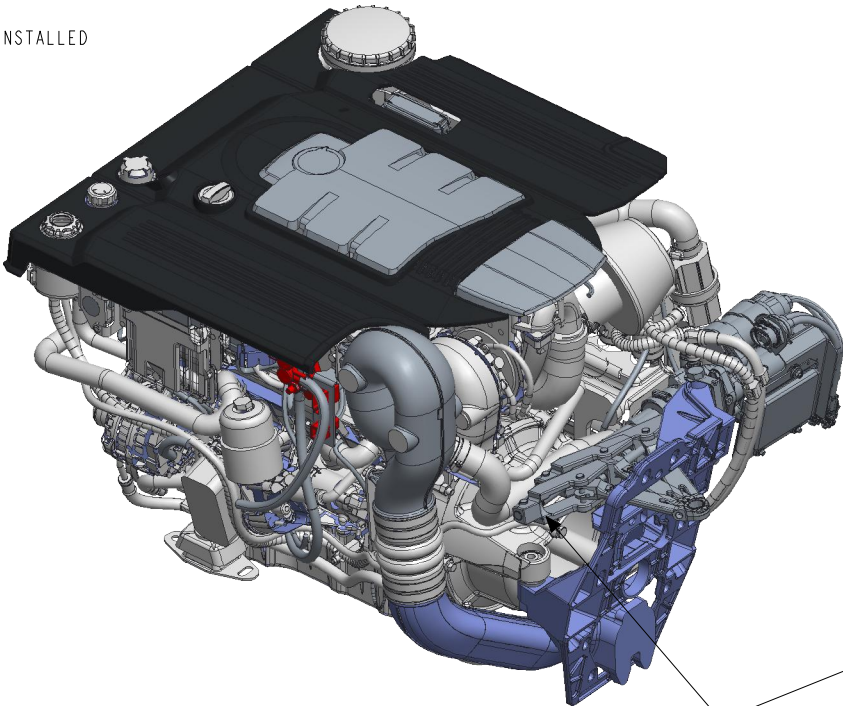
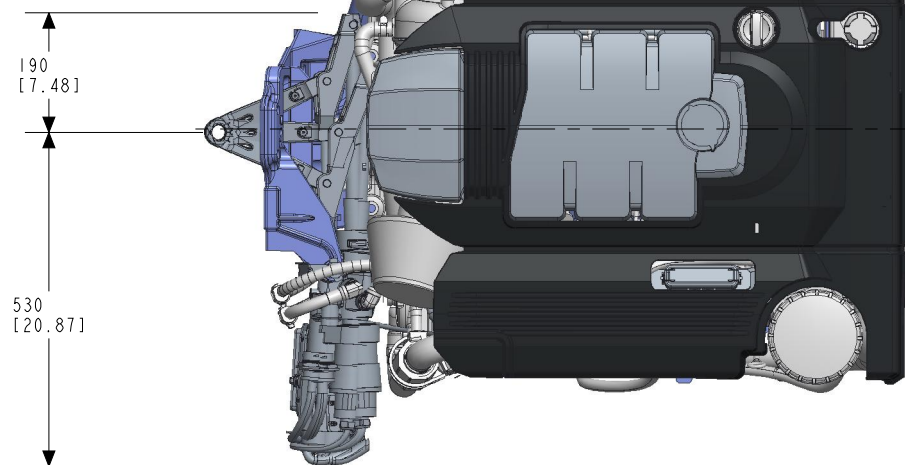
\*VIEWS ARE SHOWN WITH STANDARD TOP AND OPTIONAL FRONT ENGINE COVERS REMOVED\*

NOTES:  
(1) REFER TO THE APPLICATION MANUAL FOR COMPLETE PRODUCT INSTALLATION REQUIREMENTS.  
(2) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.  
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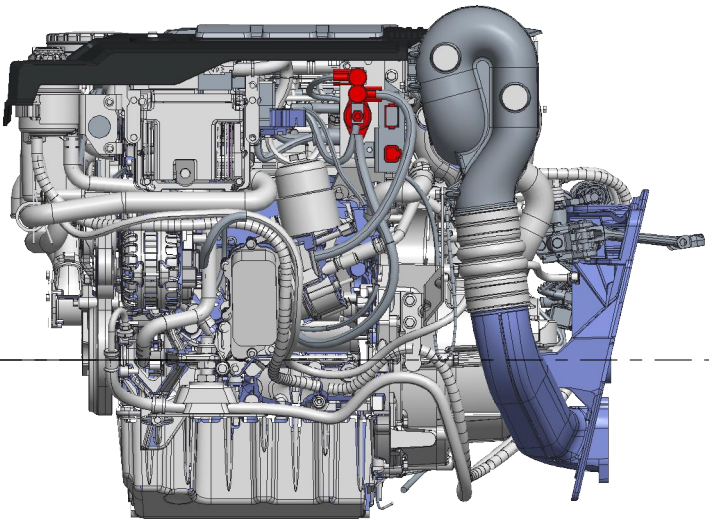
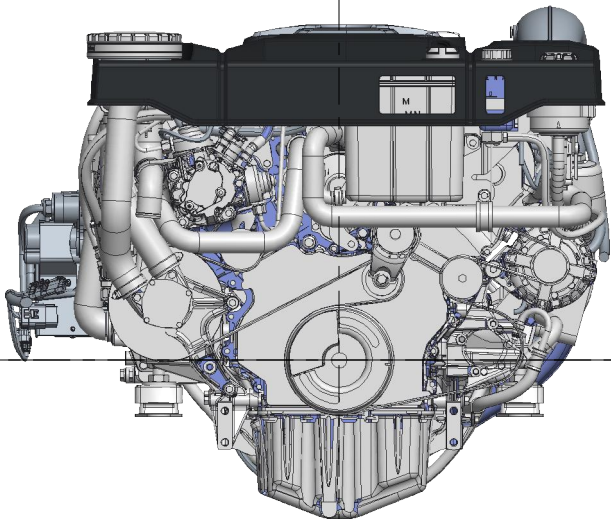
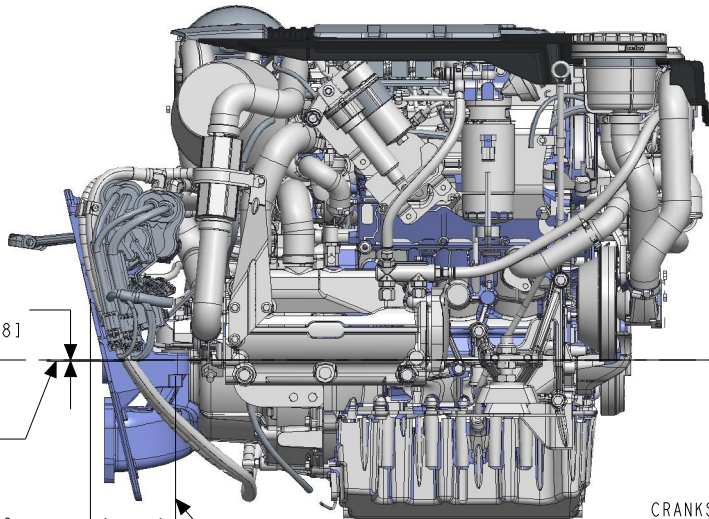
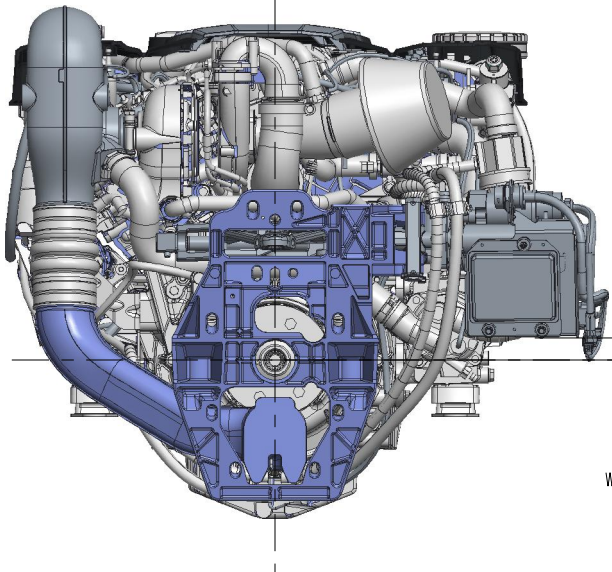
V3-DIESEL_V6_BRAVO	REVISION	UNITS	SCALE	SHEETS	
	A	mm (in)	25.4 mm = 305 mm 1" = 1'	2 OF 3	



AXIUS JPS STEERING CYLINDER INSTALLED



AXIUS STEERING CYLINDER SHOWN IN FULL MOTION POSTIONS



35  
[1.38]

2  
[.08]

STEERING  
ACTUATOR  
WIRING MOTION

135.2  
[5.32]

CRANKSHAFT  
CENTERLINE

TRANSOM MOUNT

14 PIN HARNESS  
CONNECTION  
FROM HELM

AXIUS JPS STEERING CYLINDER  
IN CENTER POSITION

NOTES:  
(1) REFER TO THE APPLICATION MANUAL FOR COMPLETE PRODUCT INSTALLATION REQUIREMENTS.  
(2) DIMENSIONS REQUIRE A MINIMUM OF 1/2 in. (13 mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.  
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REVISION	UNITS	SCALE	SHEETS	<b>MERCURY</b> MerCruiser
V3-DIESEL_V6_BRAVO	mm (in)	25.4 mm = 305 mm 1" = 1'	3 of 3	