



865108R85

Thanks to its size and power, this is the ideal replacement engine for 5.0L, 350 MAG, 7.4L and 454 engines that power cruisers, small sport boats and large runabouts.

- **Best Bang for the Buck Value Available**
- **1-Year Factory Backed Limited Warranty**
- **2 Years of Mercury Product Protection Coverage available**

Power	325 HP (242 kW)
Full Throttle Range	4400-4800 RPM
Displacement	357 CID (5.8L)
Engine Type	Remanufactured GM V8 Marine Iron Block & Gen+ Heads
Bore & Stroke	4.040" x 3.480" (103mm x 88mm)
Compression Ratio	9.4:1 with Hypereutectic Pistons
Rocker Arm Ratio	1.5:1
Fuel Requirement	87 Octane (R+M)/2
Fuel System	Weber 750 cfm 4V Electric Choke Carburetor & Mechanical Fuel Pump
Induction System	Dual Plane Aluminum Intake Manifold with Bronze Inserts
Ignition System	Thunderbolt V with Knock Control
Charging System	65 Amp / 917 Watt Alternator
Water Drain System	Multi-Point Drain – Hand Removable Blue Drain Plugs
Exhaust System	Iron Manifold with Wet-Joint Exhaust Elbow
Cooling System	Thermostatically Controlled Raw Water - 160 F
Accessory Drive System	Serpentine Belt
Lubrication System	High Flow Oil Pump
Recommended Engine Oil	SAE 25-40 NMMA Certified FC-W Synthetic Blend
Audio Warning System	Oil Pressure, Coolant Temperature, Drive Lube
Bravo One Ratios	1.50:1, 1.65:1
Bravo Two Ratios	1.81:1, 2.00:1, 2.20:1
Bravo Three Ratios	1.81:1, 2.00:1, 2.20:1, 2.43:1
Dimensions (LxWxH)	32" x 30" x 22" (814mm x 740mm x 559mm)
Engine Weight (lbs./kg)	871 / 395
Optional Fresh Water Cooling	Dealer Installed Kit

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