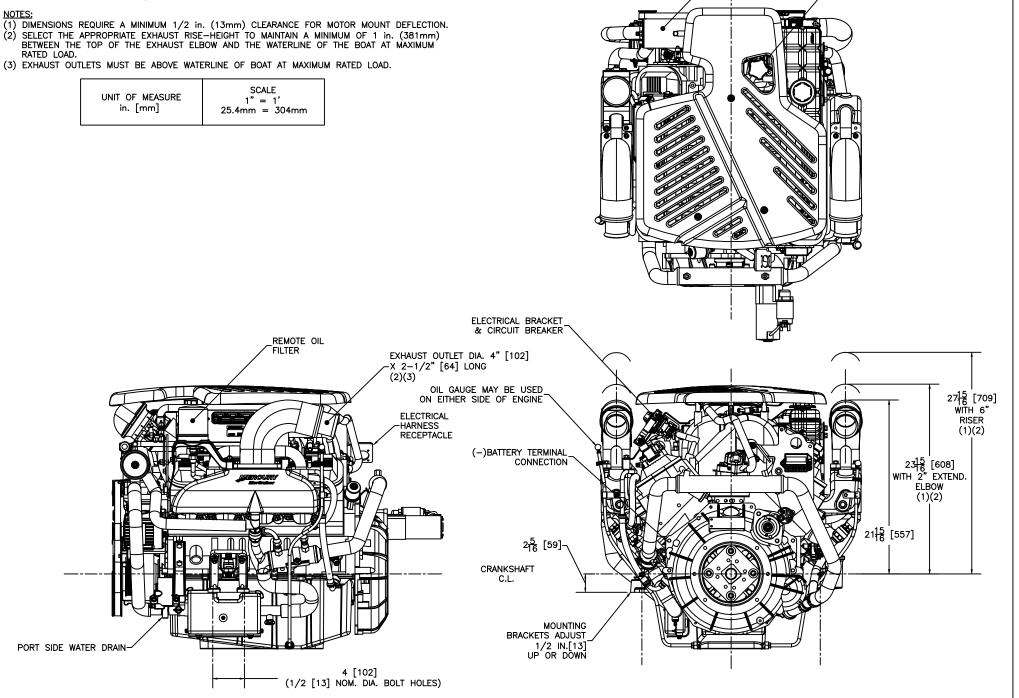
## 864166 SHEET 2 OF 4 8.1S WITH ZF/HURTH 800A DOWN ANGLE TRANSMISSION

- (2) SELECT THE APPROPRIATE EXHAUST RISE—HEIGHT TO MAINTAIN A MINIMUM OF 1 in. (381mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM

UNIT OF MEASURE



CLOSED COOLING SYSTEM

-OIL FILL CAP