



MCM 8.1L MPI

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 13 in. (330mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.
- (3) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.
- (4) REFER TO "TRANSOM CUTOUT" IN INSTALLATION MANUAL TO FIND CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.
- (5) NUMBERS INSIDE BRACKETS "[]" ARE IN MILLIMETERS.

UNIT OF MEASURE in. (mm)	SCALE APPROX. 1" = 1" 25.4mm = 30.4mm
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MCM 8.1L MPI GENERAL OVERVIEW